



9806

| Parts List |       |           |                                  |     |                                    |          |
|------------|-------|-----------|----------------------------------|-----|------------------------------------|----------|
| Ref        | Class | Part      | Description                      | Qty | Comment                            | Footnote |
| 1          |       | 850399    | 1 PUMP ASSEMBLY, Water           | 1   |                                    |          |
| 2          | 22    | 49146     | PLUG, Pipe                       | 1   | (Standard Cooling)                 |          |
| 3          | 27    | 34897     | GASKET, Water Pump               | 2   |                                    |          |
| 4          | 22    | 860346    | ELBDW, (.750), 90 Degrees        | 1   | (Closed Cooling)                   |          |
| 5          | 16    | 35342     | STUD, (.312-24/.375-16 x 2.5625) | 2   |                                    |          |
| 6          | 10    | 32132     | SCREW, (.375-16 x 1.750)         | 1   |                                    |          |
| 6          | 10    | 47688     | SCREW, (.375-16 x 2.750)         | 1   |                                    |          |
| 7          |       | 807729T   | PULLEY, Water Pump               | 1   | (Standard Cooling)                 |          |
| 7          |       | 864861T   | PULLEY, Water Pump               | 1   | (Closed Cooling)                   |          |
| 8          | 10    | 47277     | SCREW, (.312-24 x .750)          | 4   |                                    |          |
| 9          |       | 864297    | SENSOR ASSEMBLY, Crankshaft      | 1   |                                    |          |
| 10         | 25    | 885192    | O-RING                           | 1   |                                    |          |
| 11         | 10    | 884018    | SCREW                            | 1   |                                    |          |
| 12         |       | 807730T   | PULLEY, Crankshaft               | 1   |                                    |          |
| 13         | 10    | 34352     | SCREW, (.375-24 x .875)          | 3   |                                    |          |
| 14         |       | 863397    | HARMONIC BALANCER                | 1   |                                    |          |
| 15         | 10    | 32515     | SCREW, (.437-20 x 2.50)          | 1   |                                    |          |
| 16         | 13    | 39131     | LOCKWASHER, (.437)               | 1   |                                    |          |
| 17         | 12    | 71458     | WASHER                           | 1   |                                    |          |
| 18         |       | 863396    | TIMING COVER ASSEMBLY, Scre      | 1   |                                    |          |
| 19         |       | 863398    | RELUCTOR WHEEL                   | 1   |                                    |          |
| 20         |       | 845941    | RETAINER, Camshaft               | 1   |                                    |          |
| 21         | 10    | 845943    | SCREW, (.250-20 x .500)          | 2   |                                    |          |
| 22         |       | 17161T    | CHAIN, Timing                    | 1   |                                    |          |
| 23         | 43    | 811659    | 1 SPROCKET, Camshaft             | 1   |                                    |          |
| 24         | 10    | 845942    | SCREW, (.312-18 x .750)          | 3   |                                    |          |
| 25         | 43    | 17160     | SPROCKET, Crankshaft             | 1   |                                    |          |
| 26         | 19    | 816565    | PLUG, Pipe(.468), Pipe           | 1   |                                    |          |
| 27         | 57    | 863876    | 4 BELT, Serpentine               | 1   | (Standard Cooling) (Alpha) (With P |          |
| 27         | 57    | 863876    | 9 BELT, Serpentine               | 1   | (Standard Cooling) (Alpha) (CHS ai |          |
| 27         | 57    | 863876    | 3 BELT, Serpentine               | 1   | (Standard Cooling) (Bravo) (With P |          |
| 27         | 57    | 863876    | 8 BELT, Serpentine               | 1   | (Standard Cooling) (Bravo) (CHS a  |          |
| 27         | 57    | 863876    | 6 BELT, Serpentine               | 1   | (Alpha/Bravo) (Closed Cooling) (w  |          |
| 27         | 57    | 863876    | 8 BELT, Serpentine               | 1   | (Alpha/Bravo) (Closed Cooling) (Cf |          |
| -          | 27    | 861246A98 | GASKET SET, Engine Overhaul      | 1   |                                    |          |